



CUYAHOGA VALLEY
CAREER CENTER

Cuyahoga Valley Career Center

Job Posting #2039

Job Posting Date: 4/14/2019

Employer Information:

General Die Casters Inc Contact: Mrs. Cyndi Keilin 2150 Highland Road Twinsburg, OH 44087 Phone: 330-657-2300 Ext: 305 E-mail: ckeilin@generaldie.com
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Main Business:

Manufacturing

Job Title: Tool Room

Full/Part-time: Full-Time **Job Hours:** 1st shift to train then off shift

Job Duties:

See attached job description

Compensation: _____

Special Notes / Additional Information:

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How to Contact: E-mail resume

Seeking:
CVCC Alumni, Adult /Job Seeker

PLEASE APPLY DIRECTLY THROUGH EMPLOYER FOR THIS POSITION



Job Title: Tool Room Repair Tech (Trainee)	Reports To: Tool Room Supervisor
Approved: <i>C. Keel 4-2-18</i>	Reviewed: <i>[Signature] 4-2-18</i>

Job Function

Learn to maintain, set up, and operate standard tool room equipment (Manual lathes, bridge ports, bench grinders and hand power tools) to repair and maintain for die cast equipment.

Essential Functions

- Follow prescribed Safety Regulations and immediately report any unsafe conditions to the Safety Coordinator.
- Maintain housekeeping for machine and area at the end of your shift or before moving to another operation.
- Learn to make core pins, ejector pins, punches and bumper pins.
- Learn to plumb and test water and hot oil systems on cast dies.
- Learn to review set-up packets and sign off on completed packets.
- Learn to remove and replace guide pins and bushings as needed.
- Learn Cast & Trim Die changeovers.
- Learn to polish, solder & parting lines on dies
- Learn to grind and sharpen cutters, drills, etc.
- Learn to dismantle and assemble die cast and trim tools.
- Learn to check, clean, and repair hydraulics and horn pins on slide systems.
- Learn how to interpret Blue Prints.
- Qualify for Tow Motor Certification.
- Clean Cast, Trim tools and other related tools.
- Any applicable duties related to tooling, machinery, etc.
- Flexibility to work overtime as needed to meet production demands.

Qualifications

- High school diploma or GED preferred.
- Must have basic trigonometry understanding.
- Must have own tools (micrometers, depth micrometers, calipers, machinist handbook, etc.
- Observing, receiving, and otherwise obtaining information from all relevant sources.
- Ability to lift up to 75 pounds.