



CUYAHOGA VALLEY
CAREER CENTER

Cuyahoga Valley Career Center Job Posting #2021

Job Posting Date: 4/3/2019

Employer Information:

Rotek Incorporated Contact: Ms. Ashley Pratt 1400 S Chillicothe Rd. Aurora, Ohio 44202 Phone: 330-995-7250 Ext: E-mail: apratt@rotek-inc.com

Main Business:

--

Job Title: Manual Drill Operator

Full/Part-time: Full-Time **Job Hours:** 11p-7a

Job Duties:

Set up and operate radial drill press to drill, ream, tap, counterbore, spot face or countersink various sizes of bearing rings. Refer to part drawing and process sheet specifying the tooling and drill jig. Load, unload and locate the ring on the radial drill press table with a crane using clamps, blocks, shims and other holding devices to align and secure the work piece. Position and locate the specified drill jig on top of the workpiece. Set prescribed tooling in chuck or adapter and secure in drill press spindle. Set prescribed speeds and feeds. Obtain inspection and approval of set-up and/or first piece. Follow the operation sequence and check to maintain the specified dimensional tolerances, finishes and quality of threads. Remove and replace dull or broken tools. Detect and report defective material, set up or operating difficulties. Set up and operate any radial drill including the Babin automatic.
--

Compensation: _____

Special Notes / Additional Information:

--

How to Contact: E-mail resume, Apply Online

PLEASE APPLY DIRECTLY THROUGH EMPLOYER FOR THIS POSITION

Seeking:

CVCC Alumni, Adult /Job Seeker

PLEASE APPLY DIRECTLY THROUGH EMPLOYER FOR THIS POSITION