



CUYAHOGA VALLEY  
CAREER CENTER

## Cuyahoga Valley Career Center Job Posting #2020

**Job Posting Date:** 4/3/2019

**Employer Information:**

Rotek Incorporated <b>Contact:</b> Ms. Ashley Pratt 1400 S Chillicothe Rd. Aurora, Ohio 44202 <b>Phone:</b> 330-995-7250 <b>Ext:</b> <b>E-mail:</b> apratt@rotek-inc.com
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**Main Business:**

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**Job Title:** CNC Ring Rolling Mill Operator

**Full/Part-time:** Full-Time                      **Job Hours:** 3p-11p

**Job Duties:**

Set up and operate rolling mill to produce rolled rings and parts. Check work order for proper number of pieces, size, etc. Set machine for proper diameter, height, etc. Through the use of buttons, levers and switches, operate rolling mill to roll glowing billets into rings and other parts. During rolling process adjust radial and axial pressure as necessary. Observe rolling process and instruments and make adjustments as necessary to prevent parts from becoming out of round or wavy. Reroll ring, if necessary. Complete in-process inspection reports, etc. Make minor repairs and adjustments as required. Assist Maintenance in rebuilding the rollers and making other repairs to rolling mill. Directs & assists mill helper in changing tooling on mill. Directs mill helper as to method of removing scale from face of each ring or part. Directs mill helper as to the amount of water to use when rolling a ring so equipment does not overheat, but does not use an over amount to cause ring or part to become too cold or cause cold corners. Directs mill helper in proper gauging procedure. Directs manipulator & crane operators in proper loading & unloading pieces on mill. Reports to foreman or ring engineering of any adjustments to blank that are necessary to assure good quality rings. In absence of either or both directs press operator to make adjustments.
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**Compensation:** \_\_\_\_\_

**PLEASE APPLY DIRECTLY THROUGH EMPLOYER FOR THIS POSITION**

**Special Notes / Additional Information:**

**How to Contact:** E-mail resume, Apply Online

**Seeking:**  
Adult /Job Seeker

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